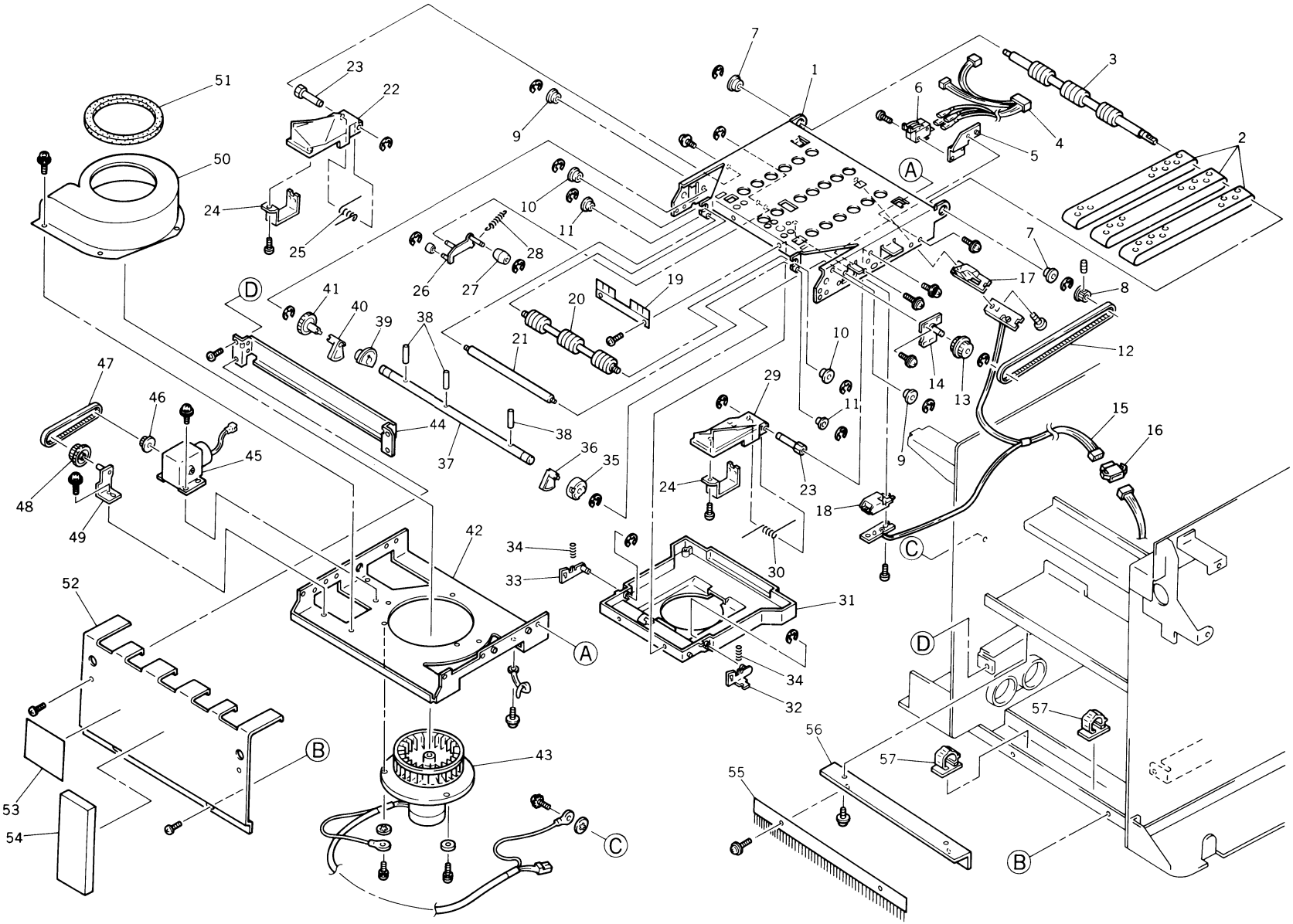
FIG. 14 SUCTION UNIT (RA4900, RA5900)



No.	Part No.	Part Name	Q'ty	Remark
	017-93201-008	Suction Unit W		
1	017-13201-207	*Face Cover W; Suction	1	
2	017-13249-200	*Transfer Belt	3	
3	017-13247-002	*Drive Shaft; Suction	1	
4	017-55036-001	*Wire Harness; Suction	1	
5	017-13229-101	*Adj. SW Plate; Suction	1	
6	443-00120-609	*Micro-SW; E21-91N	2	
7	600-50059-017	*Bearing; FLW688ZZ	2	
8	011-13204-008	*Pulley; Suction Motor	1	
9	607-13000-003	*Metal; F6 x 10/9 x 4:12 x 1.5	2	
10	600-50046-004	*Bearing; FLAWBC6-12ZZA	2	
11	607-11001-002	*Metal; F4 x 6 x 2.2; 8 x 1	2	
12	620-22364-001	*Belt; B236M x L-4.8	1	
13	002-13252-003	*Gear Pulley B; Suction	1	
14	017-13237-007	*Fulcrum Plate II; Gear Pulley; Suction	1	
15	017-60012-005	*Paper Receiving Sensor (Send)	1	
16		**Junction Connector; 4P	1	Ref. Pg. II-30
17	017-13220-007	*Cover; Paper Rcv. Sensor 1	1	
18	017-13221-003	*Cover; Paper Rcv. Sensor 2	1	
19	017-13251-000	*Brush; Suction	1	
20	017-13235-004	*Idler Shaft; Suction	1	
21	017-13236-108	*Belt Idler; Suction	1	
22	017-13206-004	*Jump Wing (F); Suction	1	
23	017-13205-008	*Shaft; Jump Wing	2	
24	017-13208-007	*Wing Plate; Suction	2	
25	017-13239-000	*Spring; Jump Wing (F)	1	
26	017-13211-008	*Shaft Plate; Belt Roller; Suction	1	
27	017-13216-000	*Belt Roller; Suction	1	
28	017-13210-001	*Spring; Belt Roller; Suction	1	
29	017-13207-000	*Jump Wing (R); Suction	1	
30	017-13241-004	*Spring; Jump Wing (R)	1	
31	017-13219-009	*Suction Cover W (Upper)	1	
32	017-13255-005	*Side Flap (R); Suction	1	
33	017-13252-006	*Side Flap (F); Suction	1	
34	017-13257-008	*Spring; Side Flap; Suction	2	

No.	Part No.	Part Name	Q'ty	Remark
35	017-13228-008	*SW Cam; Suction	1	
36	017-13226-102	*Wing Cam (R); Suction	1	
37	017-13222-107	*Shaft; Wing Cam; Suction	1	
38		Pin; ϕ2 x 8	3	Ref. Pg. II-30
39	017-13225-106	*Roller Cam; Suction	1	
40	017-13224-207	*Wing Cam (F); Suction	1	
41	017-13223-006	*Cam Gear; Suction	1	
42	017-13232-005	*Bracket; Suction Fan	1	
43	017-93225-004	*Suction Fan Ass'y	1	
44	017-13240-008	*Stay; Suction	1	
45	017-65006-003	*Wing Motor; Suction	1	
46	017-13248-009	*Pulley; Wing Motor	1	
47	620-62256-007	*Belt; B60S3M225	1	
48	017-13246-006	*Wing Gear; Suction	1	
49	017-13242-000	*Shaft Plate; Wing Gear	1	
50	011-13206-205	*Suction Fan Cover	1	
51	017-13233-001	*Seal	1	
52	017-13250-003	Cover Plate W; Suction	1	
53	550-20584-008	Seal; P. -Rcv. -T. Pos.	1	
54	011-13134-000	Damper; Cover Plate; Suction	1	
	011-93230-004	De-electricity Brush Ass'y		
55	011-13225-102	*De-electricity Brush	1	
56	011-13224-106	*Bracket; De-electricity Brush; Suction	1	
57	665-02020-502	Clamp DKN-10	2	